

CASE STUDY PMA CABLE PROTECTION SOLUTIONS

The challenges posed by systems which are in use round the clock

PMA® conduits have shown themselves to be functional, robust and user-friendly.

PMA

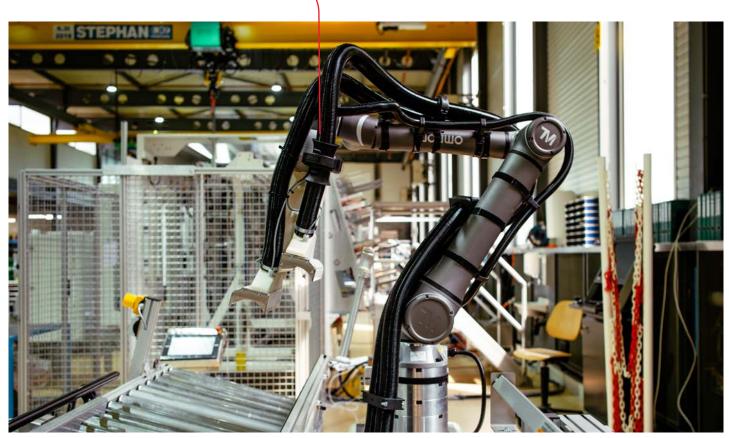
Combining OMRON cobots with with ABB's PMA products results in a flexible system which has a long service life and looks good too!

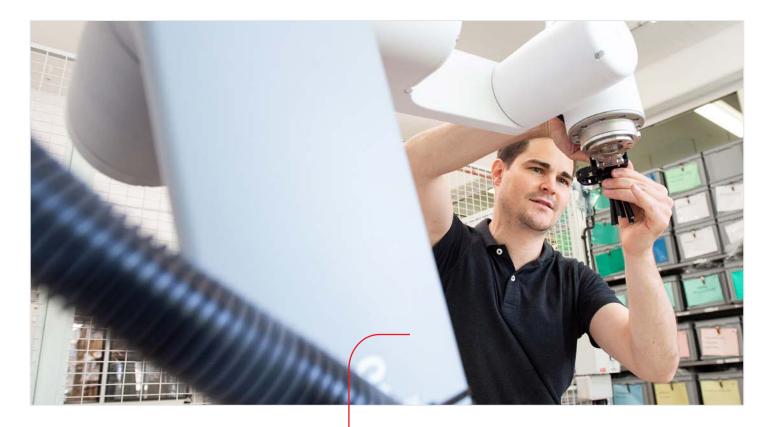


Specially developed for human-machine collaboration

Employing the power and precision of robots safely in conjunction with the human ability to solve problems has become an indispensable feature of many production environment. Collaborative robots have been specially developed by OMRON™ for joint human-machine interaction. They enhance efficiency in a range of industrial applications, at the same time at the same time help ensure workplace health and safety.

Collaborative robots have been designed to work safely together with their human operators; technological elements such as force feedback, lowinertia servomotors, elastic actuators and collision







The PMA[®] cable protection system

protects cables on machinery and robots

> detection systems ensure that their performance and power is restricted to an appropriate level if robots and operators come into contact with each other. The safety functions and performance of collaborative robots are specified in the ISO 10218-1 and ISO 10218-2 safety standards as well as in the ISO TS-15066 technical specification.

Muller systems work round the clock. The toughness and reliability of every single component have to be taken into account; PMA corrugatec hoses have shown that they are functional, rugged and user-friendly Muller Technologies selects components from companies that share their safety and high



performance standards. The choice fell on an OMRON cobot; all that remained was to look for a partner for the cobot's cabling and protective sheathing. Because the systems are subject to high stresses, MUELLER needed products which were durable for long periods of time. It is the range of movements which imposes stress on the systems' component parts.

PMA very soon proved itself to be the ideal choice: the expectations of both companies were met, and collaboration got off to a smooth start. Initial testing was carried out on a robot to see whether PMA's conduits and the threaded fittings were suitable for use as a vacuum line. The test was more than satisfactory, leading to Muller's decision to continue working with the ABB PMA team .

Muller's systems operate round the clock

Headquartered in Switzerland, Muller is one of the world's leading manufacturers of tools and automation technology for developing thin-walled plastic packaging.

Employing some 120 highly-qualified specialists at its Swiss and American production sites, the company offers its international customers a comprehensive range of services, such as product development and the design and engineering of components and labelling. Other important services are quality control and quality assurance, such as inhouse testing, production records and automation systems, plus turnkey solutions including worldwide project coordination and customer care. The company's international presence means that it is able to assist businesses operating in the fields of food, non-food, healthcare and medical packaging in developing new types of packaging for their products.





Collaborative robots are increasingly being used in the packaging industry. In recent years, the trend has been to automate production lines as much as possible as companies struggle to find staff for the various product packaging tasks. To tackle this problem, Muller had to develop a system that was reliable, flexible, resilient in the longer term and economically viable. The packaging step, as traditionally carried out by a human operator, involves direct contact between the person and the product. This contact gives rise to an additional constraint – namely, the need to scrupulously observe the currently applicable requirements for foodstuffs.

PMA products are easy to use, suitable for all types of cobots and adaptable to the full range of movements. They are also watertight if employed as vacuum hoses.

In this context, collaborative robots were the natural choice for meeting all the requirements when it comes to replacing people by machines. Combined with the use of PMA products for vacuum functions and protection of the various cables, the end-result meets the customers' various expectations in Muller's areas of business.

PMA products, both employed and installed

The NW84 nominal size XTPC conduit is well suited for vacuum applications. The NW23 nominal size conduit is suitable for a variety of electrical and compressed air lines. The NW84 nominal size XTPC conduit is well suited for vacuum applications. The NW23 nominal size conduit is suitable for a variety of electrical and compressed air lines. Since this cobot's tool is designed to be adjustable, 48 nominal diameter BTK support brackets and 56 nominal diameter BSH support brackets are also integral to the system.

A system requiring minimal servicing



The BSH tube clamp

Most effective fastening and guidance of tubes. The GN half-shells offer effective fastening and guidance of tubes. These can be used as a support bracket for a variety of functional inserts (TK, KE) to reduce the mechanical load imposed on the cable packages and to increase service life

Highly-flexible XTPC multi-layer conduit

For robot applications involving strong tensional force, XTPC multi-layer conduit was developed for highly dynamic applications with tight bending radii, and includes wear indication to plan for preventative maintenance if needed.

BTK Ball joint sleeve

For additional flexibility and to reduce the mechanical load on the conduit, the BTK ball joint sleeve is available.



With its PMA® cable protection range, ABB offers a comprehensive portfolio of conduits, threaded fittings and accessories for a vast range of markets and applications.

MULLER

ABB PMA and MULLER

MULLER was looking for a company capable of offering a range of products for protecting cabling on tools with articulated arms. MULLER had already been in contact with PMA over rigid vacuum hoses. Collaboration with PMA was extended when it came to the cabling for the 6-axis robot. It is the range of movements which imposes stress on the systems' component parts. Because the systems are prototypes, the conduits and support brackets must also be suitable for use on different machines without requiring the basic design to be altered. Much time had been spent looking for a system needing minimum servicing time and effort. Combining OMRON cobots with PMA products results in a flexible system which has a long service life and is aesthetically pleasing.

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